

## Recycling and waste station sign-holder options for school cafeterias

## PVC sign holder: Materials and assembly instruction

1. Cut three 10 -foot lengths of PVC pipe into

- one 8-foot length
- two 6-foot lengths
- four 1-foot lengths (unnecessary if building optional wheeled base)
(A hacksaw available at Home Depot for about \$10 is
 a simple tool that can make these cuts.)

2. Press a 90-degree elbow joints onto both ends of the 8 -foot length of pipe.

3. Press the 6 -foot lengths of pipe into the remaining opening of each 90-degree elbow joint.

4. Press 3-way " $T$ " joints onto the remaining end of each 6-foot length of pipe.

5. Press the four 1-foot lengths of pipe into the remaining openings of the 3-way " T " joints.

6. Completed structure stands as shown. Signs can be hung using zip ties. Each waste and recycling container should be placed directly underneath its corresponding sign:
Garbage, Food scraps/Food soiled paper, Leftover liquids, Recyclable materials.


Note: No glue is necessary to assemble the frame. Glue may be added to improve durability, but then it may be more difficult to dis-assemble and store the station over long school breaks.

Note: Some schools have found free-standing PVC stands unstable. If stand is unstable, try reinforcing the base of the station. For reinforcement tips and variations, see next page.

## Materials and price estimates for PVC sign holder

| Quantity | Item | Estimated <br> price |
| :---: | :--- | :---: |
| 3 | 10-foot length of PVC pipe, $3 / 4$ " diameter | $\$ 7.29$ |
| 2 | PVC $3 / 4^{\prime \prime}$ 90-degree elbow | $\$ 0.84$ |
| 2 | PVC $3 / 4 "$ "-way "T" joint (unnecessary if <br> building optional wheeled base) | $\$ 0.84$ |
| 8 | Zip ties (sold in pack of 20) | $\$ 2.18$ |
| Total cost |  | $\$ 11.15$ |

## Optional bases to reinforce the PVC sign holder

The base of the frame described above can be built on to different bases for mobility and/or stability. This may require purchase of two PVC $3 / 4$ four-way cross joints to help secure the base.


Other options for hanging signs


Use existing beams or structures


Use yard sticks


String a rope through ceiling tiles

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